**STAINLESS** 

**STEEL 316** 

**POLISHED** HOUSING

**MIRROR** 

# Hinge Interlock Safety Switch: HS-SS

### **FEATURES:**

IDEM's HS-SS Stainless Steel 316 Hinge Switch with a mirror polished finish has been designed to be mounted for interlock position sensing of hinged moving guards.

The HS-SS has been designed to be fitted to the hinged axis of machine guard doors and provide a robust hinge function in addition to interlock position sensing.

It has positive opening contacts in accordance with IEC 60947-5-1 and after fitting the switch offers a very high degree of anti-tamper.

The HS-SS is used to mount the machine guard door into the machine guard frame and contact blocks are available in slow make/break 3NC 1NO, or 2NC 2NO.

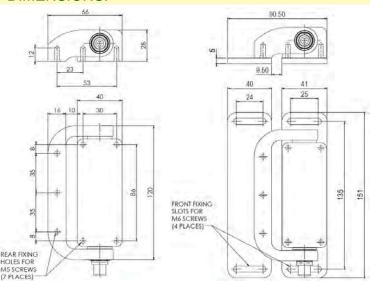
Enclosures are protected to IP67 / IP69K with a low profile, hygienic design for washdown.

# **OPERATION:**

Operation of the switches is achieved by the rotating action of a cam and actuator to cause deflection of the switch plunger.

Positive actuation of the contacts is achieved at only 6 degrees of opening of the guard and can be adjusted up to 12 degrees if required upon installation.

#### **DIMENSIONS:**





FEMALE QC LEADS	LENGTH	SALES NUMBER
M12 8 Way	5m (15ft)	140101
M12 8 Way	10m (30ft)	140102

Standards: ISO 14119, IEC 60947-5-1, EN60204-1

ISO 13849-1, EN62061

#### **Technical Specification:**

Mechanical Reliability B10d 1.5 x 106 operations at 100mA load ISO 13849-1 Up to PLe depending upon system architecture

EN62061 Up to SIL3 depending upon system architecture Safety Data - Annual Usage 8 cycles per hour/24 hours per day/365 days

MTTFd 356 years Utilization Category AC15 A300 Thermal Current (Ith)

Overload protection fuse (fuse externally) 10A (FF) 600VAC/2500VAC Rated Insulation/Withstand Voltages Actuator Rotation for Positive Opening 6 degrees 0.5Nm (Type Zb contacts)

Maximum Approach Withdrawal Speed 600mm/s Stainless Steel 316 (mirror polished finish) **Body Material** 

Enclosure Protection IP67 / IP69K Operating Temperature -25C +80C IEC 68-2-6 10-55Hz+1Hz Vibration

Excursion: 0.35mm, 1 octave/min Conduit Entry Various (see sales part numbers) 7 x M5 Fixing Tightening Torque (all mounting bolts)

Mounting Position Any Pollution Degree Short Circuit Overload Protection Fuse externally 10A (FF)

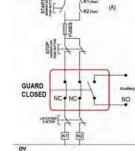


# APPLICATION EXAMPLE:

## Door Interlock - Dual Channel non-monitored.

This system shows interlock switch circuits configured to allow dual circuit direct feeds to contactor coils K1 and K2.

When the start button is pressed and then released, the auxiliary contacts (A) of contactors K1 and K2 maintain the feed to the contactor coils.



Opening of the Interlock Switch or depressing the E Stop will isolate power to the contactor coils.

Re-start can only occur providing the Guard is closed and the E Stop is reset. System is shown with the guards closed and machine able to start.

Function	Quick Connect (QC) M12 8 Way Male (on Flying Lead 250mm) Pin View from Switch
NC3 or NO2 (optional)	4
NC3 or NO2 (optional)	3
NO (auxiliary)	2
NO (auxiliary)	8
NC1	7
NC1	1
NC2	6
NC2	5

SALES NUMBER	CONTACTS	CABLE LENGTH	ORIENTATION
350001	3NC 1NO	5m	Right Handed
350002	3NC 1NO	10m	Right Handed
350003	3NC 1NO	QC-M12	Right Handed
350004	2NC 2NO	5m	Right Handed
350005	2NC 2NO	10m	Right Handed
350006	2NC 2NO	QC-M12	Right Handed
350007	3NC 1NO	5m	Left Handed
350008	3NC 1NO	10m	Left Handed
350009	3NC 1NO	QC-M12	Left Handed
350010	2NC 2NO	5m	Left Handed
350011	2NC 2NO	10m	Left Handed
350012	2NC 2NO	QC-M12	Left Handed
350020	Blank Hinge Stainless Steel		
350025	Hinge Switch Mounting Brackets		

